

Pre-installation Checklist for MC-15+, MC-60 & MC-20V

- Ensure that a correct line voltage of 210-230V along with a 20Amp breaker is used.
- Voltage is single phase.
- A constant water supply with a flow of 1.5 L/min and a temperature of 10°-20°C(50°-68°F) is used.
- A booster pump may used if needed for the water flow.
- A vacuum pump with at least a 3CFM rating is used.
- Protective Argon gas with 8 bars of pressure is used.

