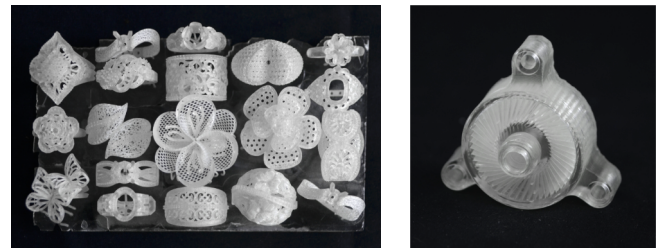


## Tiger3D Printer Resin: Clear

Tiger3D Clear 78-5011 is a photopolymer resin suitable for printing industrial design, jewelry and education industry. The resin is transparent and specifically provides very fine performance.



### Applications:

Multi-purpose

### Packaging:

Packed in 500 gram black plastic containers.

### General Specifications:

Liquid Properties		
Parameter	Condition	Specification
Appearance	---	Transparent
Viscosity	ASTM D2983	150CPS @ 28°C
Density	ASTM D1475-60	1.12 G/ML @ 25°C
Mechanical Properties		
Hardness	ASTM D2204-05	80 Shore D @ 25°C
Suggested Curing Time		
Thickness	Time	
50 um	4.5 sec	
100 um	6.5 sec	